

**AMENDMENTS TO THE SPECIFICATION:**

**Please replace the paragraph beginning on page 13, line 1, with the following amended paragraph:**

The wire material 10 fed from the ~~feed unit 11~~ feed unit 9 is first guided by the guide roll 11 for passing the wire material through the tape winding device 100, the tape body 1 is wound around the wire material 10 guided in the tape winding device 100, thereafter a tape is succeedingly wound around the resulting tape-wound wire material in the tape winding device 200, and the tape-wound insulation core 12 wound is guided to the shaping dies 14 through the take-up device 13. In the shaping dies 14, the tape-wound insulation core 12 is shaped into a complete circular outline having a predetermined outer diameter, and the shaped core wire 15 is introduced to the winding unit 18 by means of the guide rolls 16 and 17 to be taken up.